

Rutland™ LC9802 CHILL LC COTTON WHITE



LC9802 Chill Cotton White is an optically brightened high opacity, high coverage, ink for 100% Cotton that is a great choice for vector and halftones. This ink offers excellent hand and fiber mat-down. Chill is fast flashing and holds fine detail while offering superior printability on both manual and automatic presses. Smooth printing and ultra soft, this white is excellent as a stand alone or top white.

Highlights

- Wide cure temperature range from 270°F/132°C to 320°F/160°C
- Suitable as an under base or stand alone white
- Ideal for manual and automatic printing
- Excellent for both vector and half tone prints
- Energy savings and cooler operating temperatures
- Superior drape and fiber mat-down and soft-hand.

Printing Tips

- Pre-shear ink before printing for best flow.
- Adjust flash cure temperature and dwell time so ink is just dry to touch but tacky. Avoid excessive flash temperatures to protect fabric and migration of dyes.
- Use 86–230t/in (34-90t/cm) mesh screens with high tension for best performance, ink release and opacity.
- Curing is a time and temperature process. Using a lower temperature, at a lower belt speed will provide the best result without damaging the fabric. Lower cure does not mean you can increase belt speed. Ink still needs time to cure. 60 second dwell time/6-8 seconds at Cure temp.
- Suitable for use as an underbase flash white or as a hi-lite white.
- Add up to 10% of LC0000 Chill Relax Extender to extend the LC colors and whites.











Compliance

- Non-phthalate
- Internationally compliant
- Visit www.rutlandinc.com for more information

Precautions

- The information provided in this document is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications

Recommended Parameters

 <p>Fabric Types 100% Cotton</p>	 <p>Flash & Cure Flash: 220°F (105°C) Cure: 270°F (132°C) Entire ink film</p>	 <p>Clean Up Non-phthalate press wash</p>
 <p>Mesh Count: 86-305 t/in (34-120 t/cm) Tension: 25-35n/cm²</p>	 <p>Pigment Loading N/A</p>	 <p>Health & Safety Find SDS information here: www.avient.com/resources/safety-data-sheets or contact your local CSR</p>
 <p>Squeegee Durometer: Medium: 60-70, 70/90/70, 60/90/60 Profile: sharp, square Stroke: Hard flood, Fast stroke Angle: 10°-15°</p>	 <p>Additives K2940 HUGGER CATALYST K2912 VISCOSITY BUSTER LC</p>	<p>2021, Avient Corporation. Avient makes no representations, guarantees, or warranties of any kind with respect to the information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as “typical” or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the information. Avient makes no warranties or guarantees respecting suitability of either Avient’s products or the information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the information and/or use or handling of any product. AVIENT MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the information or products reflected by the information. This literature shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.</p>
 <p>Stencil 2 over 2 Off Contact: 1/16” (2mm) Emulsion Over Mesh: 15-20%</p>	 <p>Storage 65°-90°F (18°-32°C) Avoid direct sunlight. Use within one year of receipt. Keep container well sealed.</p>	